



The Pirate's Guide to RISO Printing on Mac

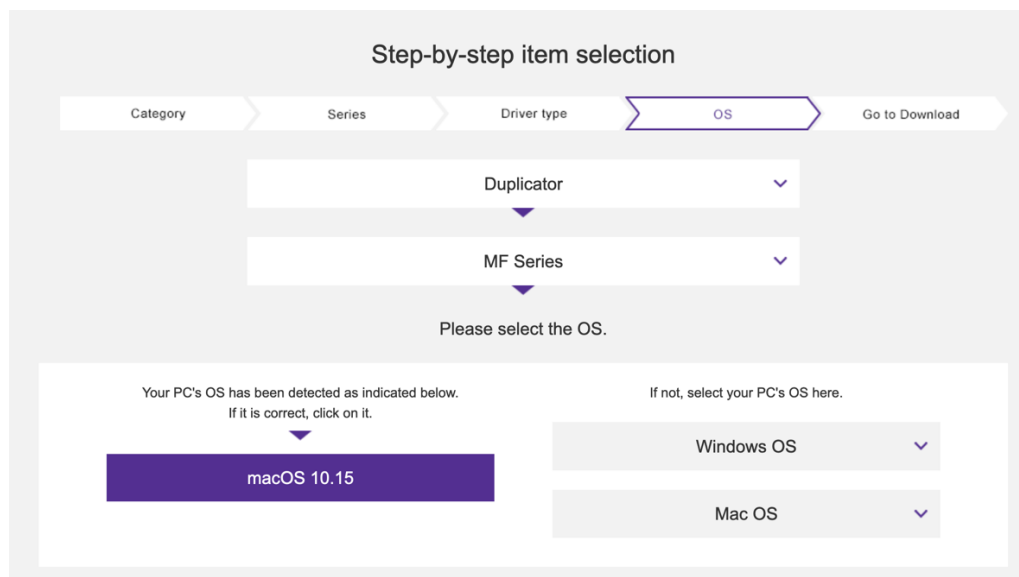
This guide should give you all the info you need to get printing anything you can dream up on the EXP Riso printer. It's based on a Riso manual and a very helpful walkthrough I found online, with some of my own little notes:

https://www.riso.com/download/manual/sfeii/PrinterDriver_UsersGuide_MAC_ENG.pdf

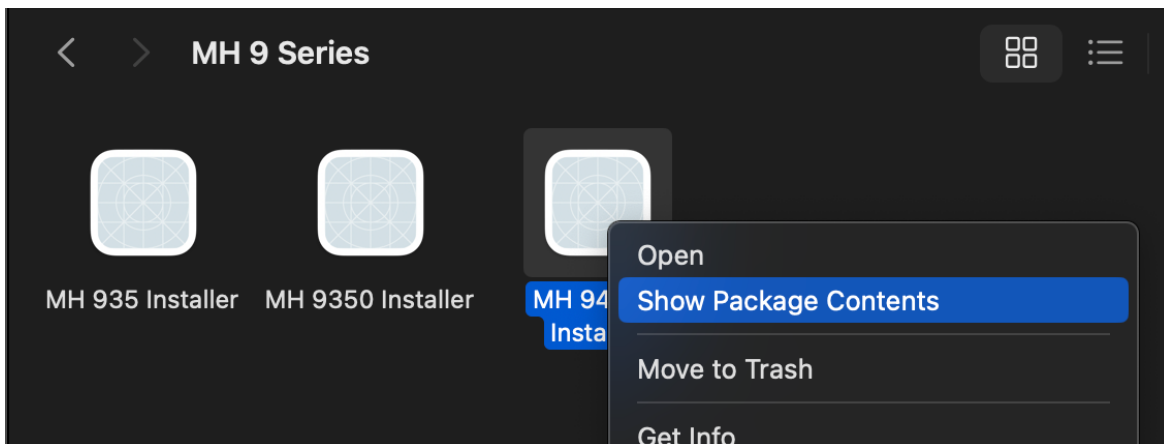
<https://ameliagreenhall.com/riso-printer-driver-for-mac-setup-and-usage-notes/>

You will need a CAT-5 Ethernet cable and most likely an Ethernet to USB-C adapter to connect successfully.

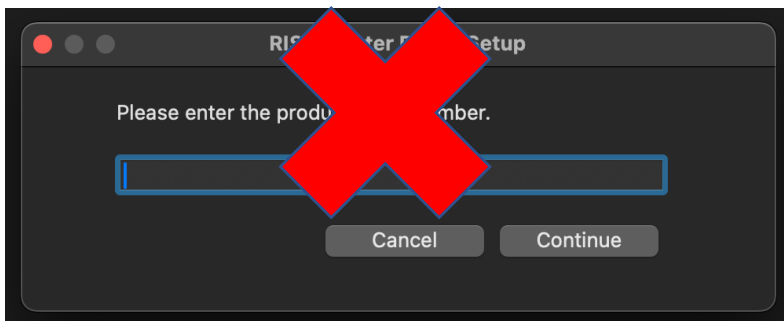
1. Download the printer drivers from [riso.com/download](https://www.riso.com/download).
 - a. Select Duplicator and MF Series from the dropdown menus and click the purple button.

A screenshot of the RISO website's driver selection interface. The title is "Step-by-step item selection". At the top, there are five navigation arrows: "Category", "Series", "Driver type", "OS", and "Go to Download". The "OS" arrow is highlighted with a purple border. Below the navigation arrows are two dropdown menus. The first dropdown menu is labeled "Duplicator" and has a downward arrow. The second dropdown menu is labeled "MF Series" and also has a downward arrow. Below these menus is the text "Please select the OS.". Underneath, there are two columns of options. The left column is titled "Your PC's OS has been detected as indicated below. If it is correct, click on it." and contains a purple button labeled "macOS 10.15". The right column is titled "If not, select your PC's OS here." and contains two dropdown menus: "Windows OS" and "Mac OS", both with downward arrows.

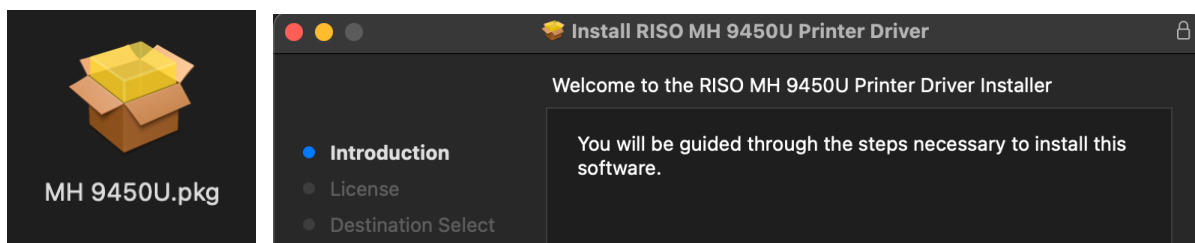
2. Unzip the downloaded file and navigate to the MF 9 Series Folder
 - a. For me, this was **DUPLICATOR_CD124Q_MAC > MacOSX > MH 9 Series**
3. The EXP Riso printer is a MF9450U Model, to install the correct drivers, right click on **MH 9450U Series Installer** and click "Show Package Contents"



[Pirate Tip] Do not run the installer directly, it will ask for a product key.



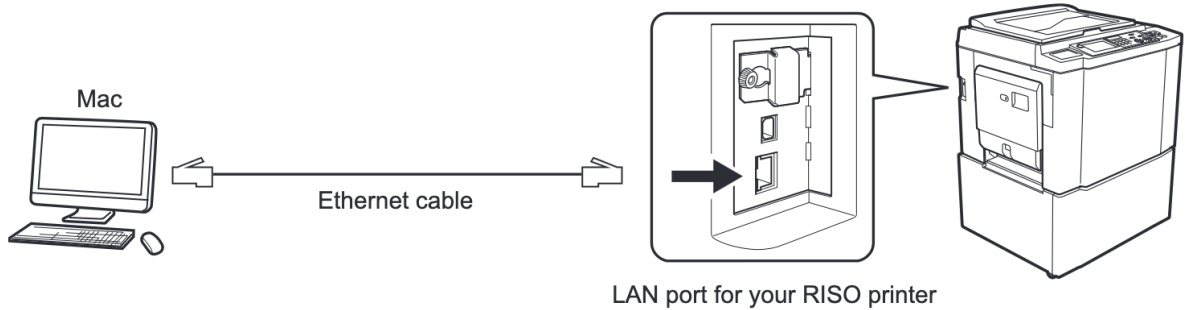
4. Navigate to the installer package: **Contents > Resources > MH 9450U Series.pkg** and double click to install.



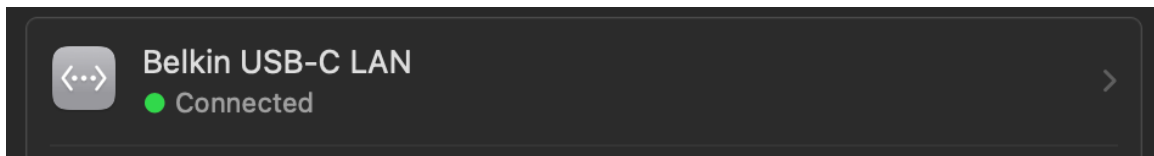
5. Agree to everything and install the drivers, you may have to restart your computer afterwards.

6. Connect an Ethernet cable from the Riso printer to your Mac (You will likely need a dongle for this because Jony Ive is an idiot)

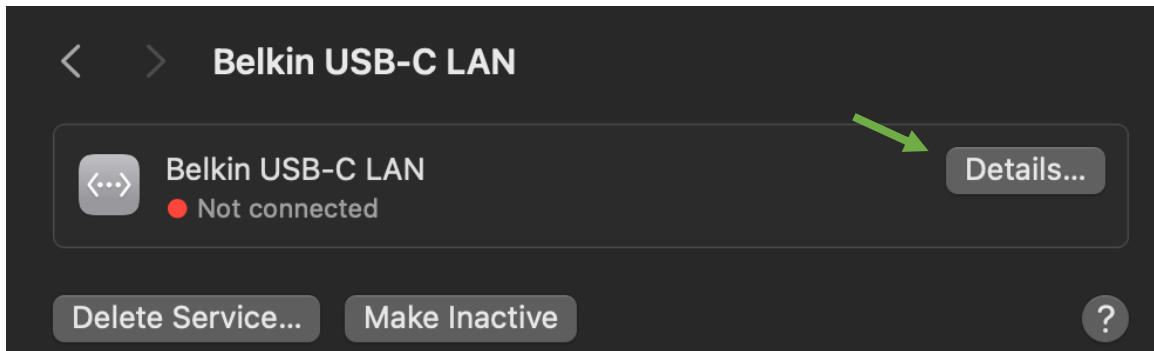
■ When your RISO printer is connected with one Mac



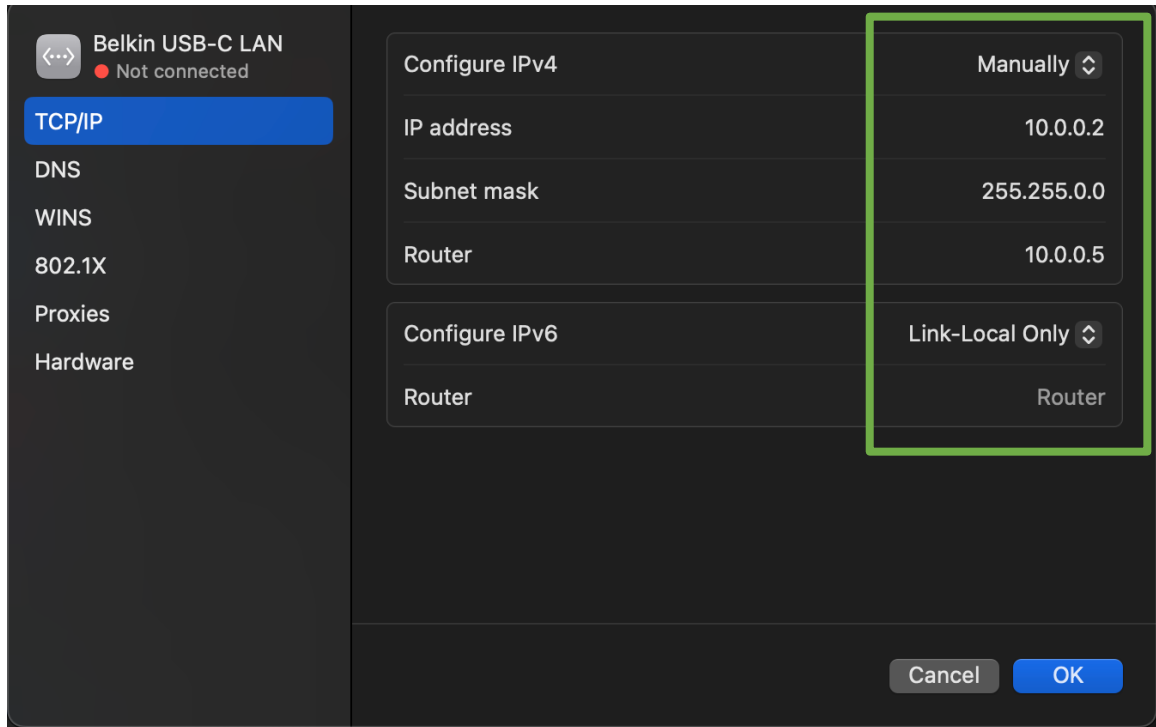
7. Open System Preferences and select the network tab. Look for a network named something like USB-C LAN or Ethernet LAN. It may be connected (**green**) or not configured (**orange**). Open this network.



- a. Select Details > TCP/IP

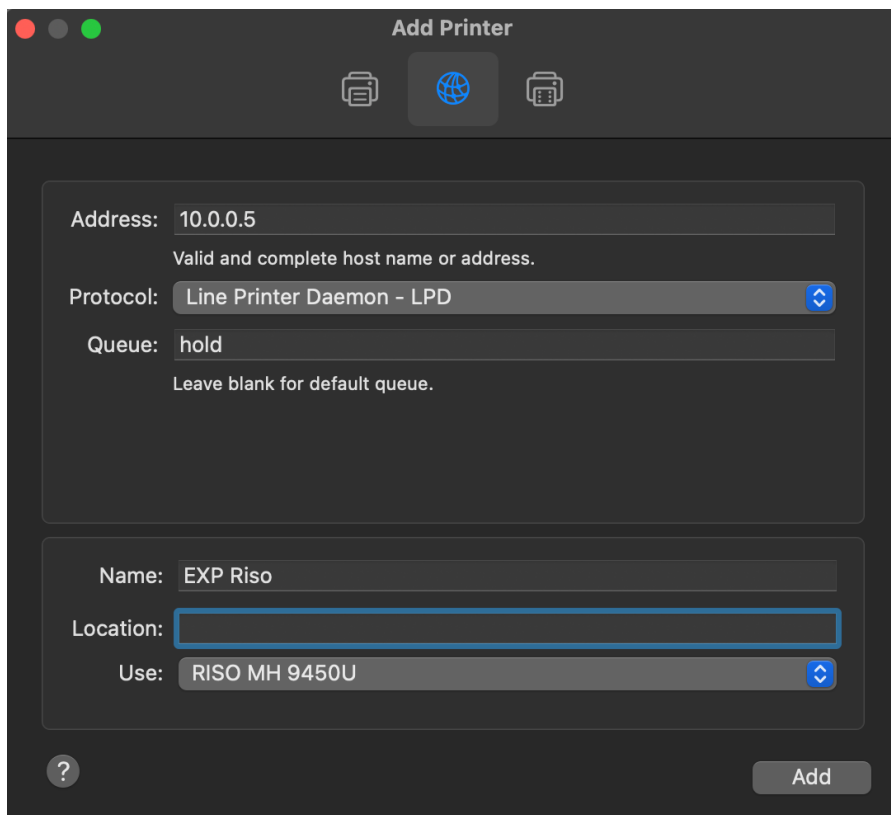


- b. Set each of the dropdown menus to match the image below and select OK:

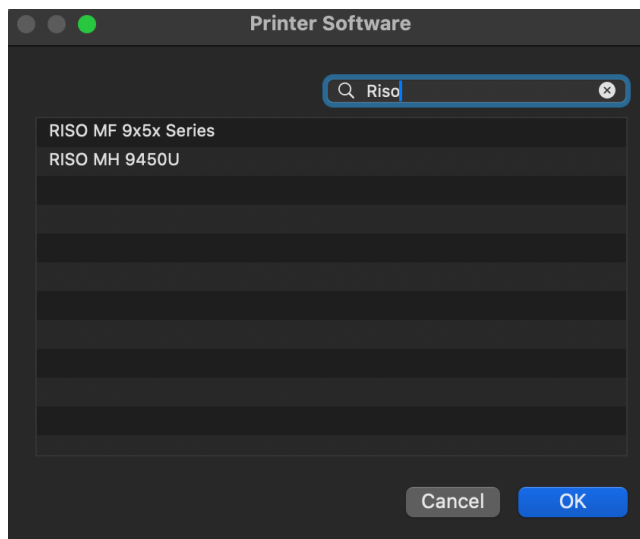


8. At this point, your network interface should be connected, and appear with **green** dot. If not, check all the menu values match, and make sure the cable is properly connected to both the printer and your computer.

9. Still in System Preferences, scroll down, open the Printers & Scanners tab, and click Add printer, Scanner, or Fax
 - a. In the Add Printer dialog, select the tab that looks like a globe, and set the menu options to match the image below:



- b. In the Use tab, choose Select Software, and scroll to select the Riso Drivers that we installed earlier. (Pick MH 9450U)



10. Click OK and Add. At this point, you should be all set to print from your computer just like you would any other printer! If you're having difficulty adding the RISO machine, try disconnecting your Wi-Fi temporarily (networking is weird). When you print, you'll likely want to adjust your actual print settings. A full list can be

found in the RISO documentation linked above, but the most important settings can be found under Coloring, Printer Options, and Print color entry.

